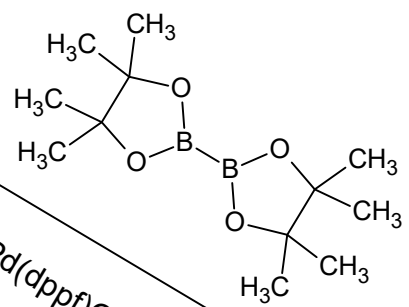
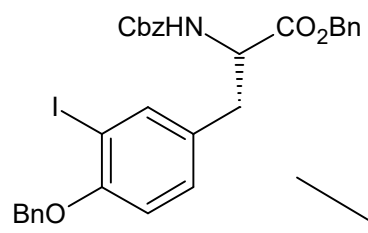
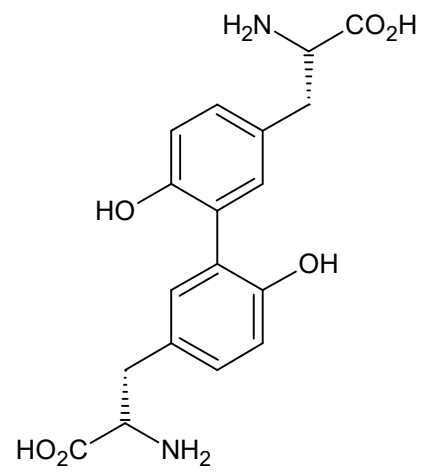


i) CbzCl, Na₂CO₃
ii) BnBr, K₂CO₃



Pd(dppf)Cl₂, K₂CO₃
DMSO, 80 deg. C



H₂, Pd/C, MeOH
(quant.)

